

Surface Preparation



Micrometer Gauge

Fast, simple, method for determining surface profile of blast cleaned surfaces. O-Film replica tape is pressed onto the blast cleaned surface forming an exact reverse replica of the profile. The replica tape is then measured with a specially modified spring Micrometer to determine the maximum peak to valley height

Part Number - T-20138



Testex Tape

Complies with ASTM D-4417
Size: 3/8" diameter test area
Packaged 50 pieces to dispenser
Provides a permanent record.
Tape Grades

Testex Press-O-Film replica tape is available in a variety of thicknesses to facilitate profile measurement in differing ranges.

The primary range for measurement with replica tape is 0.8 to 4.5 mils (20 to 115 um). Use of Coarse Minus grade (<0.8 mil or <20 um) or X-Coarse grade tape (>4.5 mil or >115 um) should be restricted primarily to checking measurements at the lower and upper ends of the primary range.

Grades

Coarse Minus - 0.5 to 1.0 mils / 12 to 25 um

Coarse - 0.8 to 2.5 mils / 20 to 64 um

X-Coarse - 1.5 to 4.5 mils / 38 to 115 um

X-Coarse Plus - 4.6 to 5.0 mils / 116 to 127 um

Grades Available – Packet of 50

Coarse – Part Number T-20142-C

X-Coarse – Part Number T-20142-XC

X-Coarse Plus – Part Number T-20142-XCP

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